

0 ERL at JAERI ERL2005 ICFA workshop

# **Development and Operation of the JAERI ERL (Energy Recovery Linac)**

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# 1. JAERI FEL Developmental Strategy 3 steps and NEXT

## JAERI non ERL and ERL FELs

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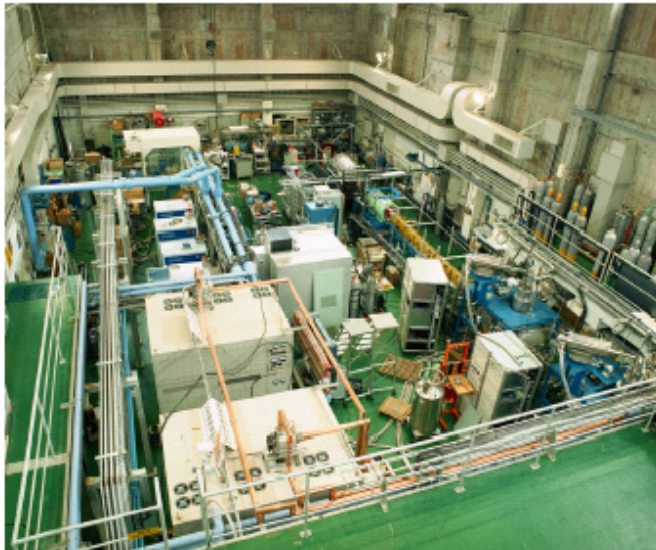
- #1<sup>st</sup> STEP** Super-Conducting Linac FEL Driver without ERL  
1989-1995 Powerful FEL Driver  
Other Possible e-Beam Applications
- #2<sup>nd</sup> STEP** Most Powerful FEL Lasing without ERL  
1996-2000 Laser beam Applications
- #3<sup>rd</sup> STEP** ERL-FEL Efficient FEL Lasing Under Development  
2001-2005 Large-scaled Laser Beam Applications  
Nuclear Energy Industries
- Next STEP** ERL-LS Conceptual Design and Key Components

# #1<sup>st</sup> STEP JAERI Non ERL Super-Conducting Linac FEL Driver ~100kW Beam Power for FEL Lasing

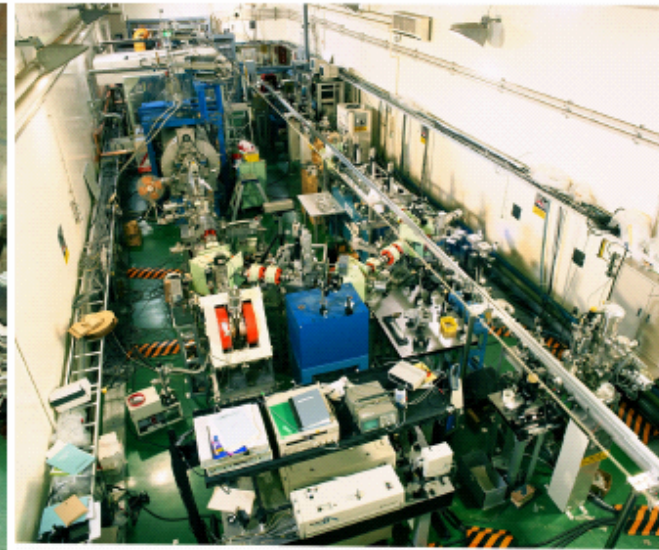
UHF SC Linac Driver and JAERI FEL at Tokai

Since 2001.April the JAERI FEL was shut-down and was under construction to assemble Energy Recovery Loop.

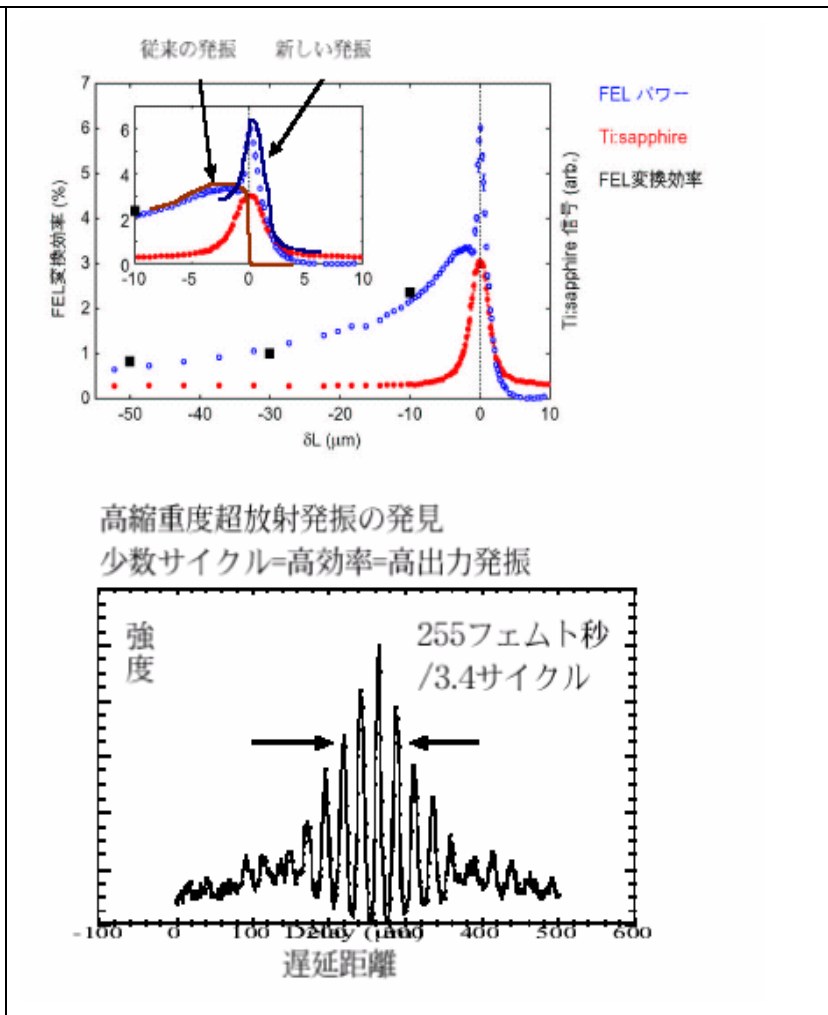
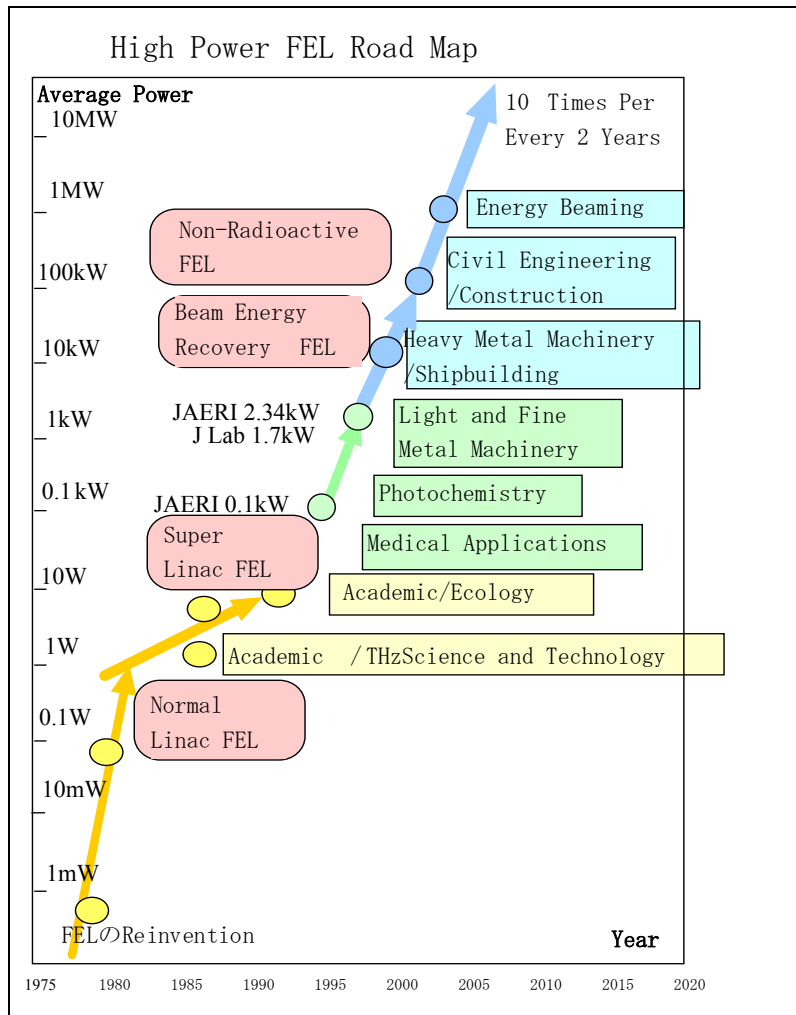
Old FEL Experimental Hall



Old FEL Main Accelerator Vault

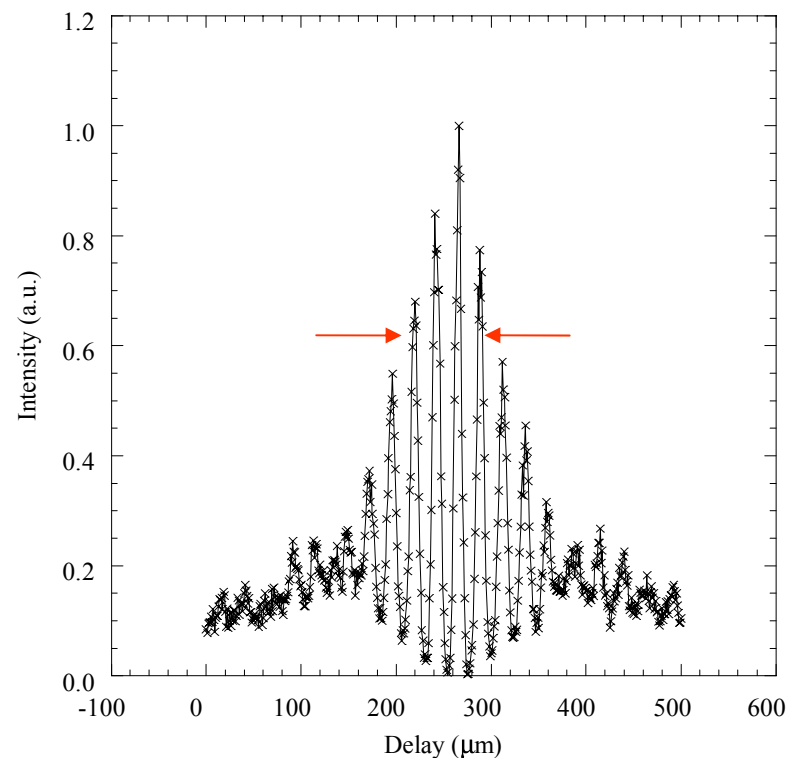
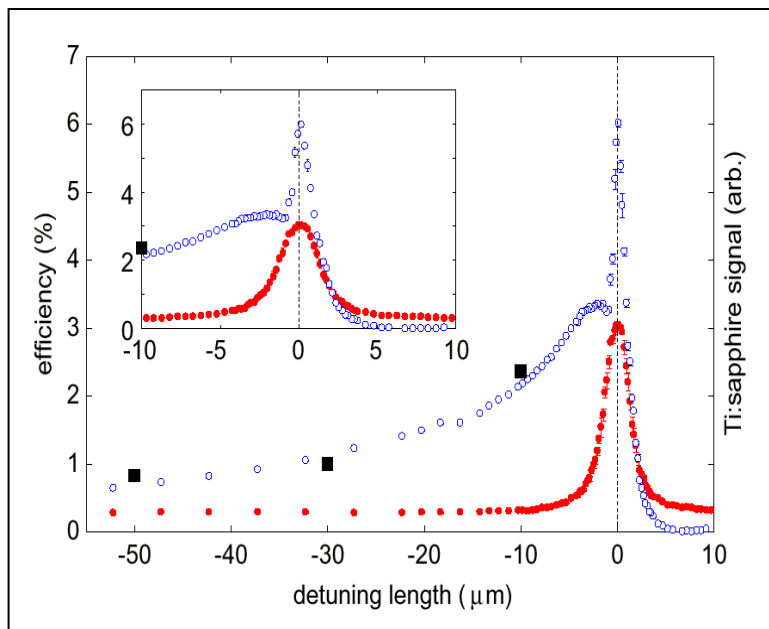


# #2<sup>nd</sup> STEP Toward the Most Powerful FEL Lasing Up to Over 2kW



# #2<sup>nd</sup> STEP Toward the Most Powerful FEL Lasing Up to Over 2kW

Energy = 16.5MeV  
Bunch charge = 510pC  
Bunch length < 5ps  
Bunch rep. = 10.4125MHz  
FEL I = 16-23 $\mu$ m  
FEL power = 2.34kW  
High-efficiency  $\eta=6\%$

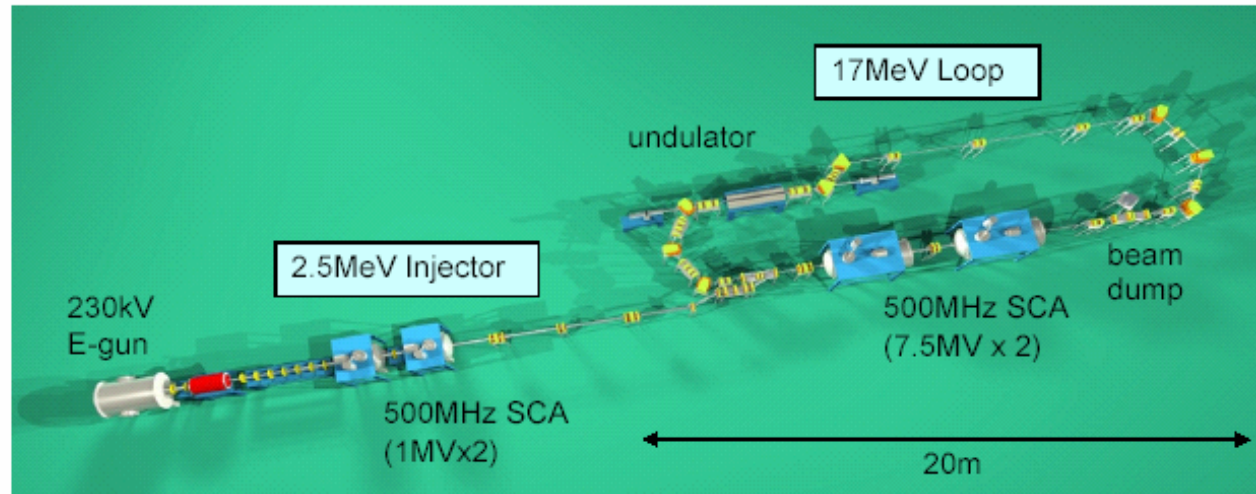


**ultrashort pulse**

**255fs(FWHM) = 3.4 cycles**

# #3<sup>rd</sup> STEP ERL-FEL Most Efficient FEL Lasing Up to 10kW

## JAERI Energy-Recovery Linac for 10kW FEL



- Natural extension of the original configuration.
- 8 times larger e-beam power.
- Fitting to the concrete boundary.

Energy = 17MeV

FEL :  $\lambda = \sim 22\mu\text{m}$

Bunch charge = 500pC

Bunch length =  $\sim 15\text{ps}$  (FWHM)

Bunch rep. = 10.4MHz – 83.3MHz

Average current = 5.2mA – 40mA

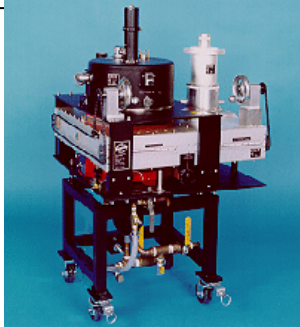
after injector-upgrade

# Upgrading in Injector

Original  
 $0.5\text{nC} \times 10.1425\text{MHz} = 5\text{mA}$

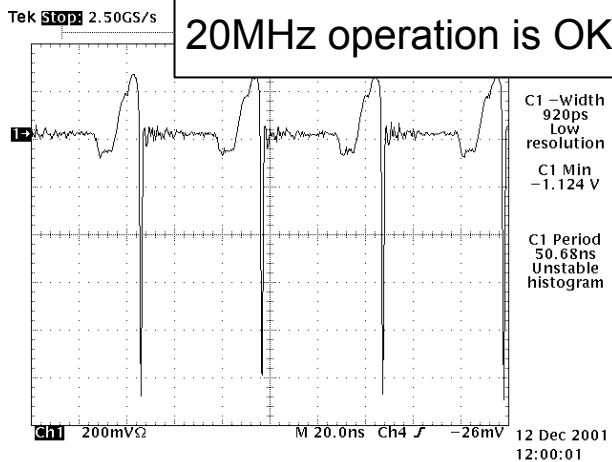
After  
 $0.5\text{nC} \times 83.3\text{MHz} = 40\text{mA}$

- New RF sources for the injector.
- New grid pulser for the e-gun

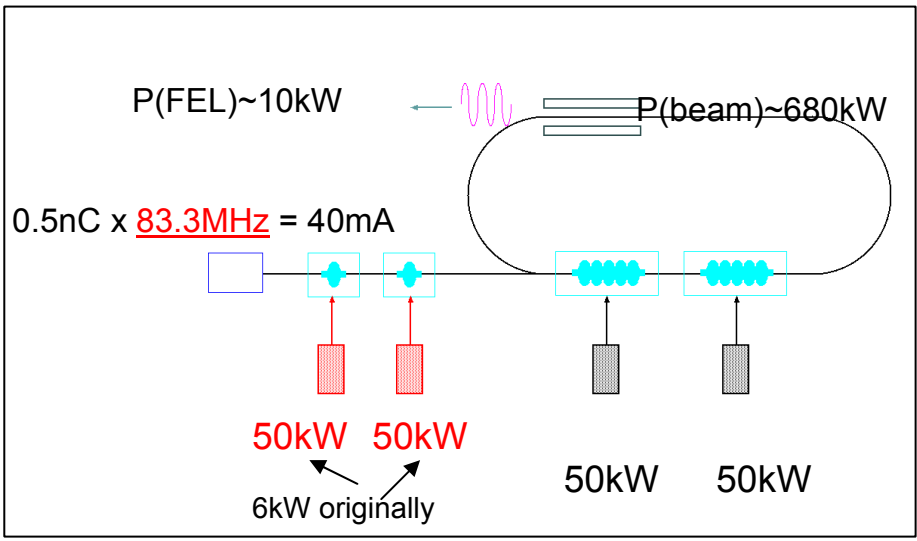


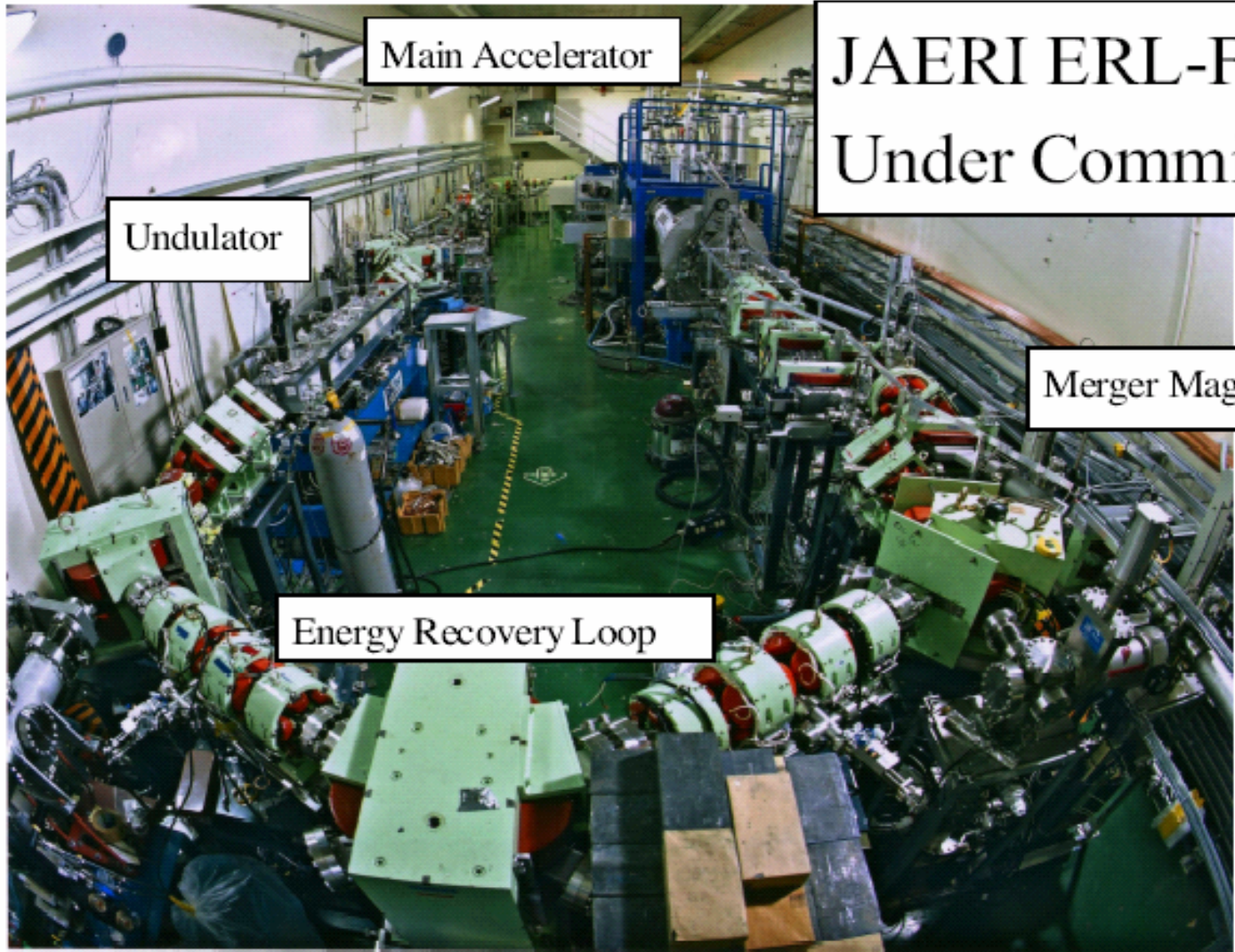
IOT-klystrode (50kW)

20MHz operation is OK.



N. Nishimori et al. (THP-16029)





Main Accelerator

# JAERI ERL-FEL Under Commissioning

Undulator

Merger Magnets

Energy Recovery Loop

Injection Beam  
Line

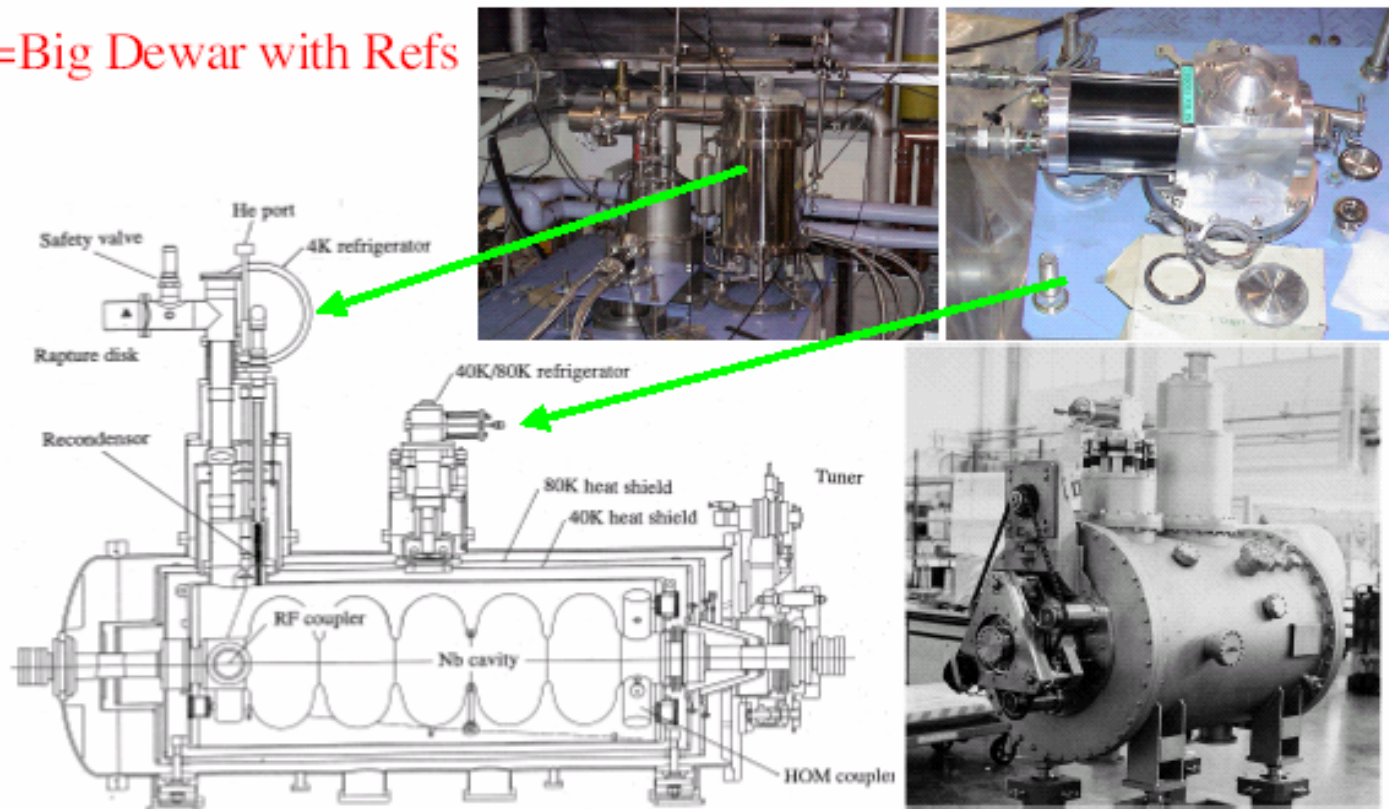


## 2. Refrigerator and Cyogenic Operation of JAERI SCA

JAERI Stand-alone Zero-Boil-Off Cryostat = Liq.He Container with refrigerators

 A Stand-alone & Zero-boil-off Cryogenics

=Big Dewar with Refs

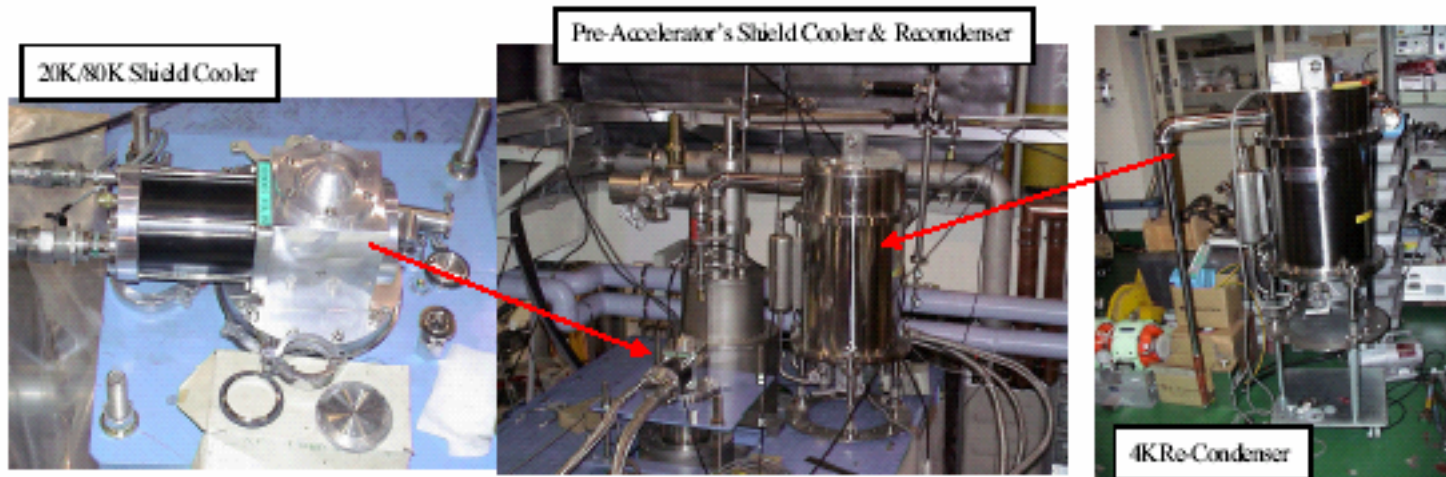


## Easiness in Maintenance and Operation of JAERI ERL-FEL

### NonStopLowTempOperation or NoWarm-up Op

Possible Only for the JAERI Stand-Alone & Zero-Boil-Off ERL-SC linac ,

- 1) **Cold Maintenance** for Both Shield Cooler & Recondenser within a few tens minutes
  - 2) No Liq.He Loss, 24hours **Over 10-20years Continuous Operation. No need to reload**
  - 3) **No Regulation** of Domestic Pressure Vessel Code required for the Cold Maintenance
- Bonus of the No Warm-up:** (1) **No Conditioning Required** After the first, (2) **Nearly No Deterioration** of all the Cryogenic Components and Conditions, (3) **Always Ready** to fire,



## Statistics of the continuous Zero-Boil Off Operation 1 Year Left and 3 years Right

### #5 Whole Cryostat System Cold Over Twenty Years/Cold Maintenance

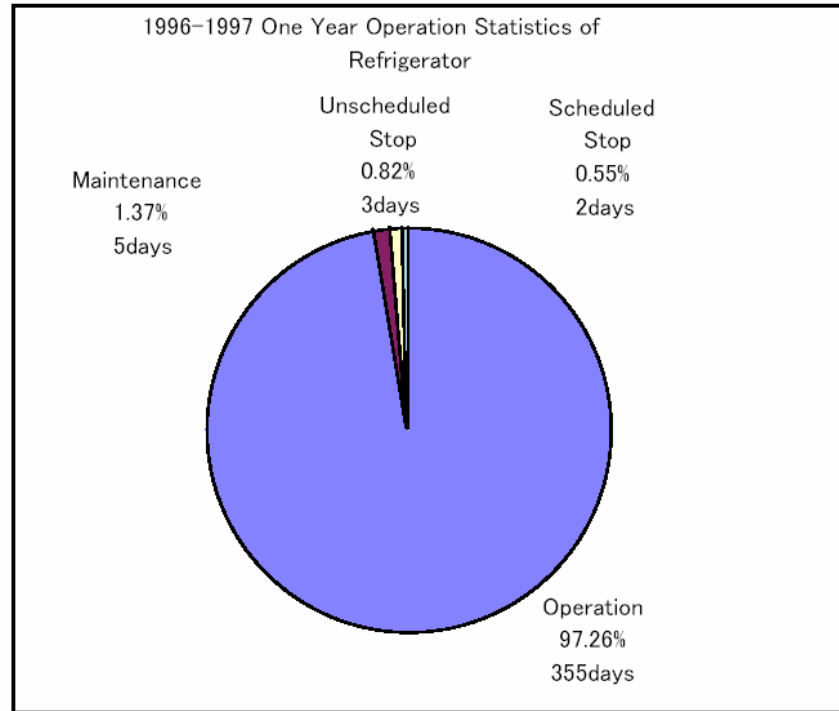


Figure 3a: Statistics of the cryogenic system operation in 1997 Japanese fiscal year

### #6 Non-Stop and Continuous Operation of Cryogenic Refrigerator System Except for Unscheduled Emergency or Power Failure

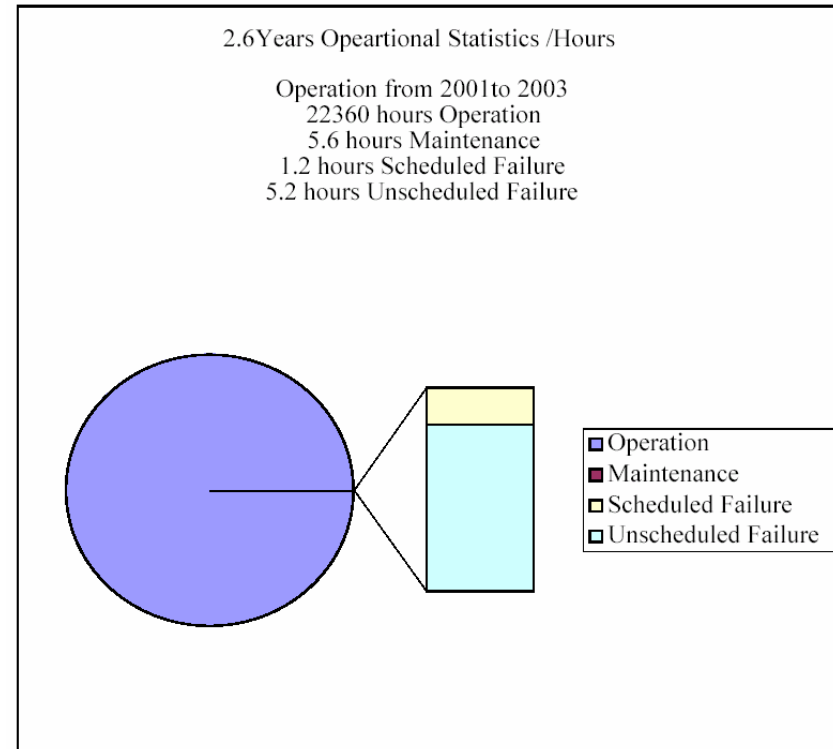


Figure 3b: Statistics of the cryogenic system operation in 2001-2003 Japanese fiscal year.

## Combination between Zero-Boil Off Cryostat and Large Scale 2K and 4K External Liquefier

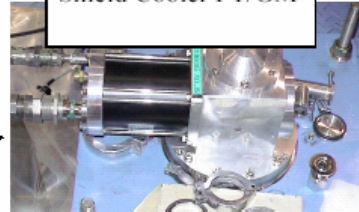
#7 Long-Life and Static Pulse Tube /GM Refrigerator System for Idling  
Stand-Alone, Zero-Boil Off Superconducting rf Linac FEL Driver

Large-Scale Liquefier Cases

JAERI Design

Large N<sub>2</sub> Liquefier & Circulating Loop

Shield Cooler PT/GM



24hrs/ 3months Continuous Operation x 3 Maintenances  
Over-Night Operation 10-20 operators

Unmanned Semi-Infinite Continuous Operation

Liq. He Recondensor

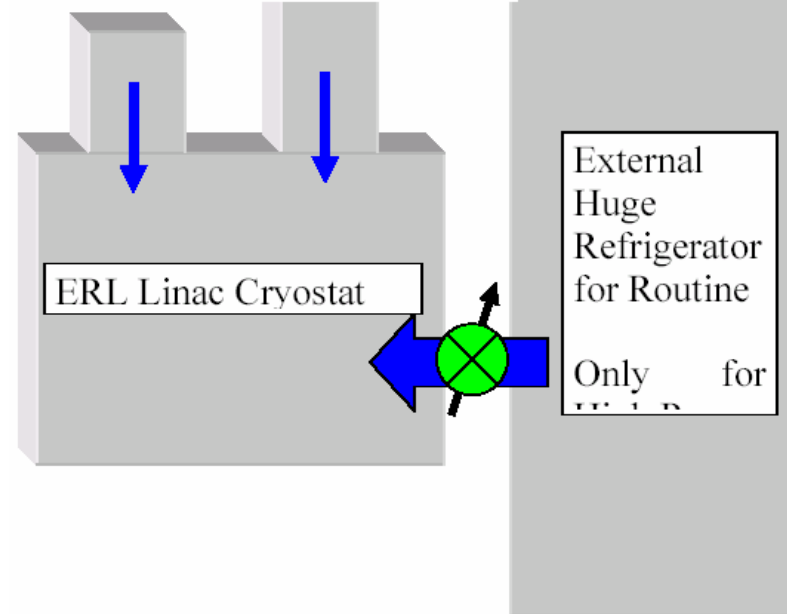


Large He Liquefier & Circulating Loop

#8 External Huge Refrigerator for Routine and High Power Operation

ZBO Refrigerator System for Idling & Routine  
Always Running

Shield Cooler Recondensor



## **Current Activities :**

**Upgrading from Over2 kW to 10kWClass Lasing**

**#DC gun Capacity Improvement from 5mA to >40mA**

**#PreAccelerators RF Amplifier Upgrading from 6kW to 50kW**

**#Main RF Amplifier Upgrading from Transister to IOT CW capability**

**#Amplitude and Phase Control Circuit Improvement**

**Reproducibility and Accuracy Up to 0.1Degree and 0.1%**

**#PC-based Control System Upgrading**

**Reliable and High Level Control Capability**

**#Beam Monitor Upgrading from Destructive to Non-Destructive**

**#Cable Network Upgrading to Low Temperature Coefficient Cable and**

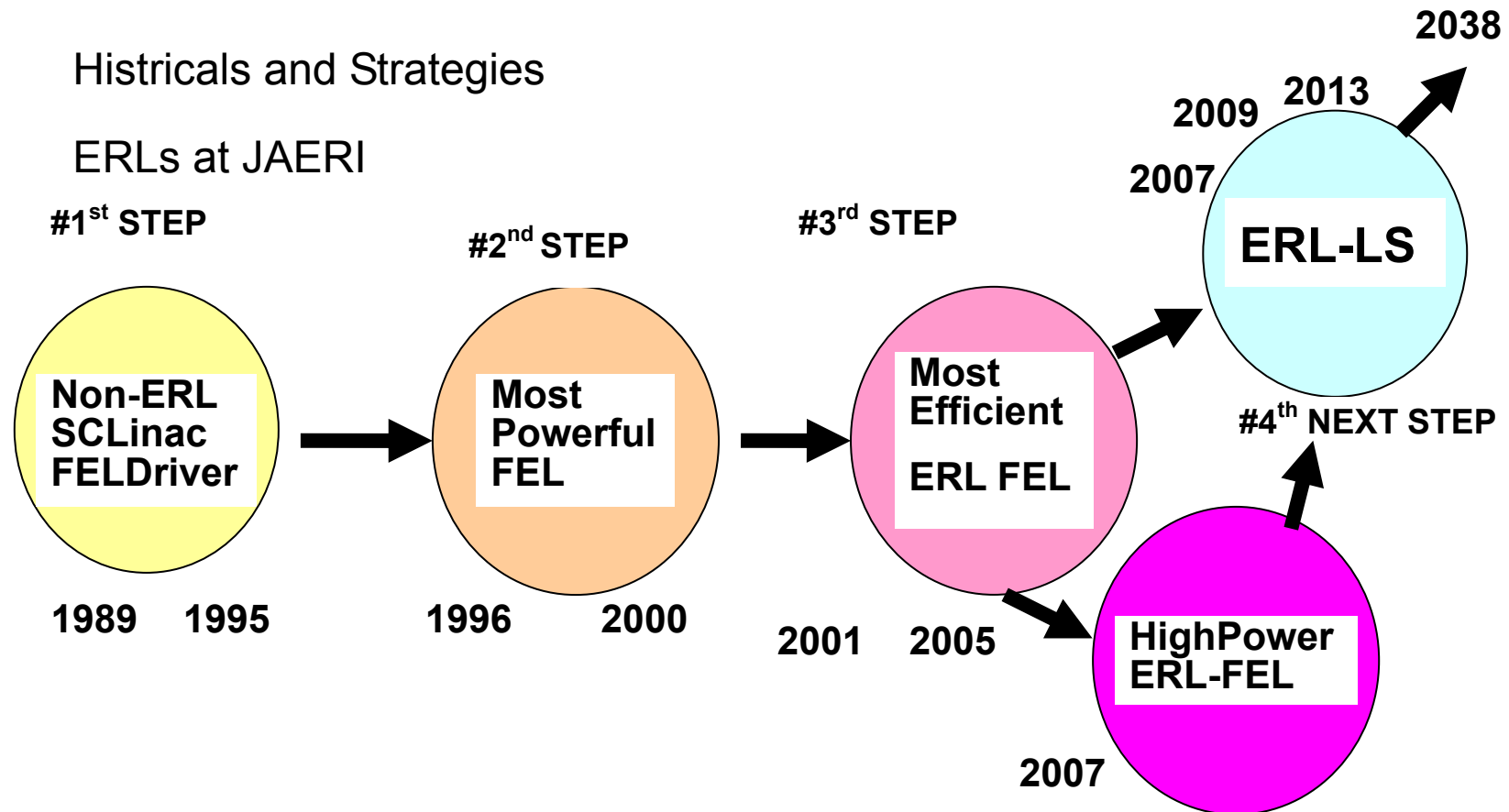
**#Temperature Stabilized Network**

**#FEL Optical Transport System to FEL Experiment Rooms**

## 4. JAERI ERL Future Plans and Programs

Histricals and Strategies

ERLs at JAERI



# 6GeV ERL light source planned in Japan

linac = 20MV/m x 457m x (300/457)

arc = 12deg. x 15 x 2

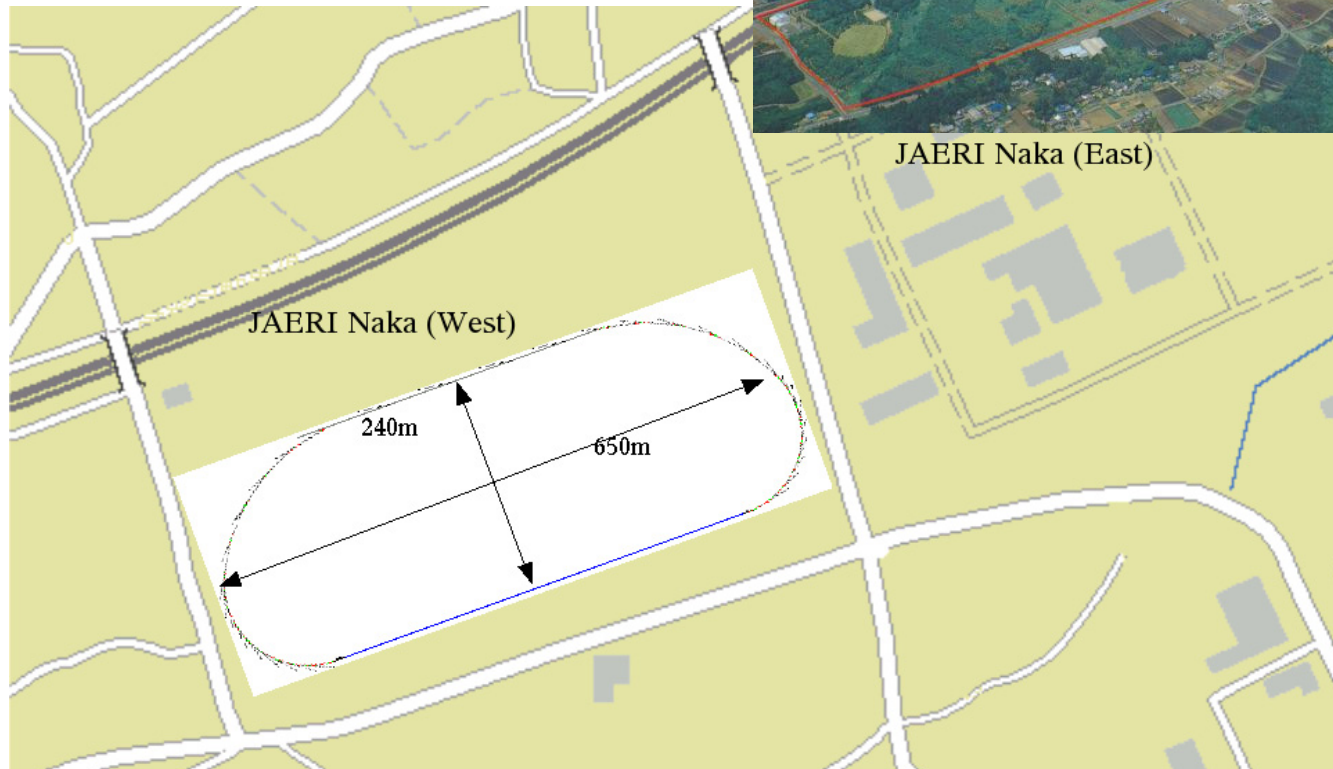
straight section = 5m x 20 + 27m x 10 + 270m

JAERI Naka-west

700m x 450m

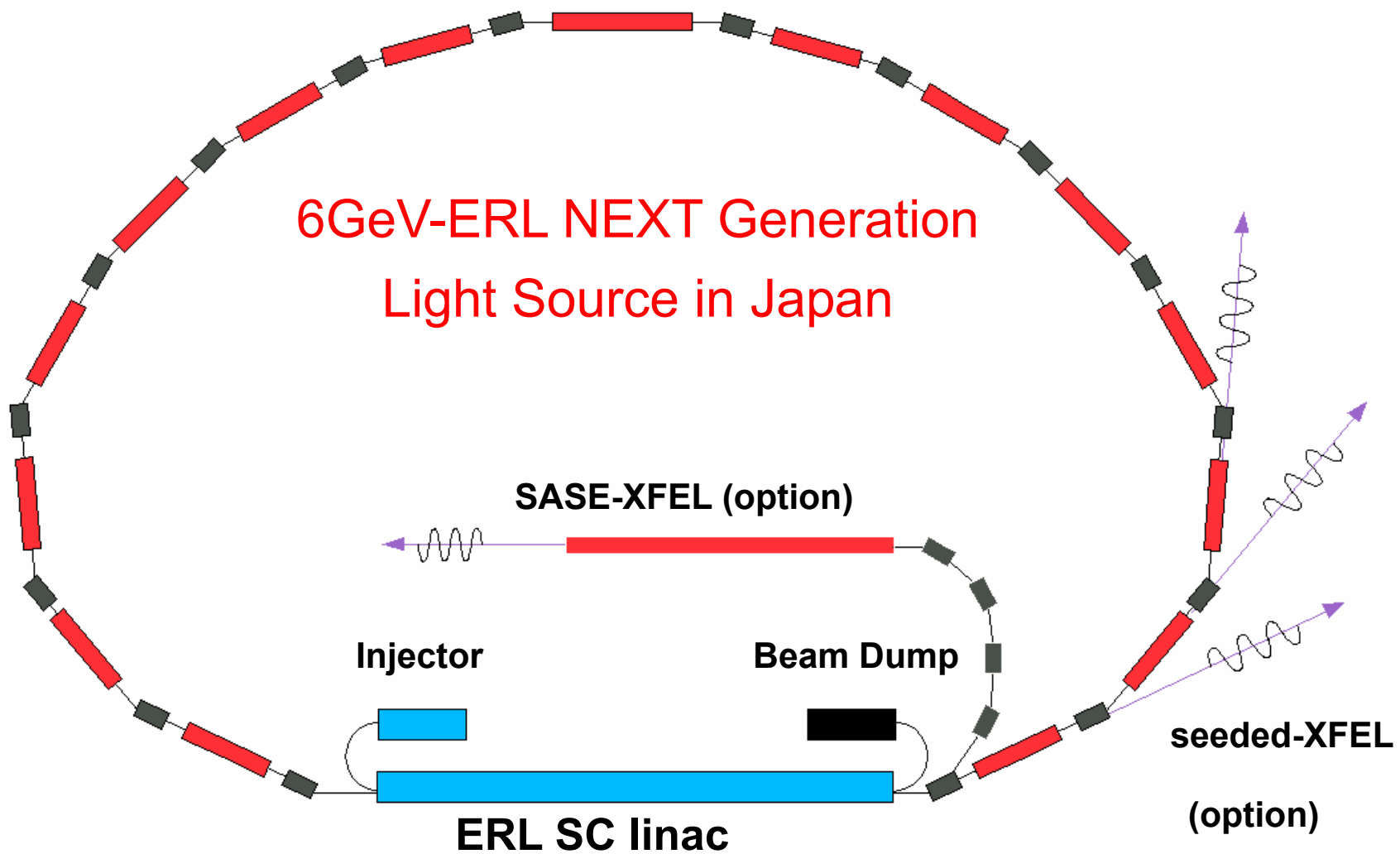


JAERI Naka (East)



**ERL light  
Source planned  
Site where is  
located in  
140km North  
East from  
Tokyo, a several  
km from Tokai.**

# 6GeV-ERL NEXT Generation Light Source in Japan

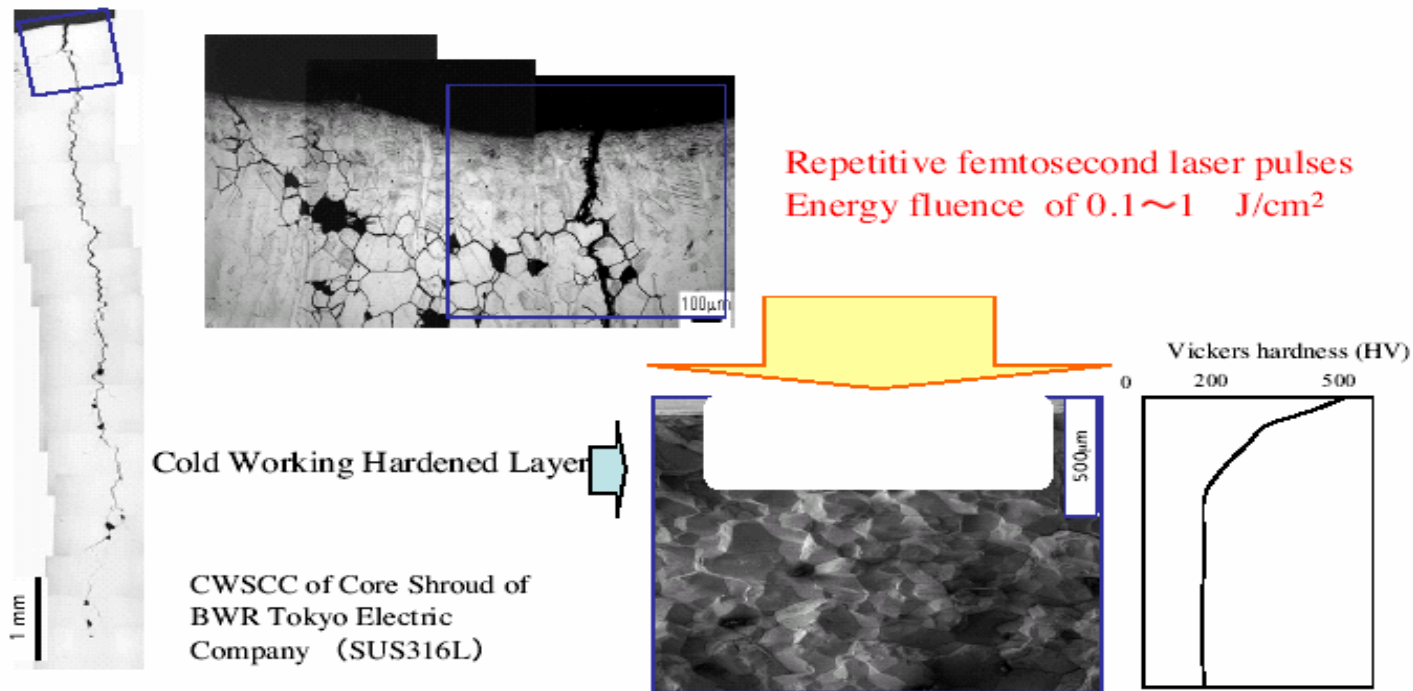




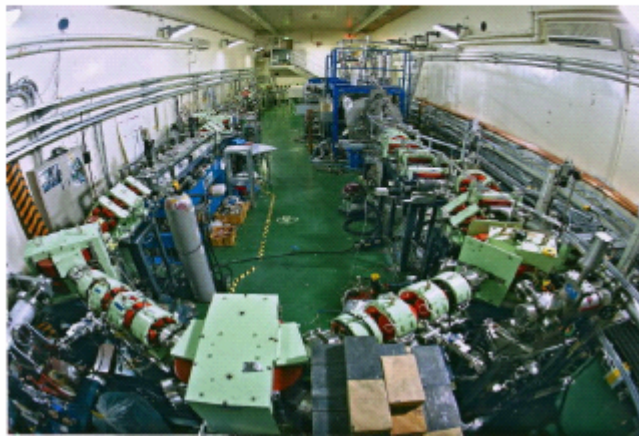
# Nuclear Energy Industry Applications

## Prevention of Cold-Worked SCC

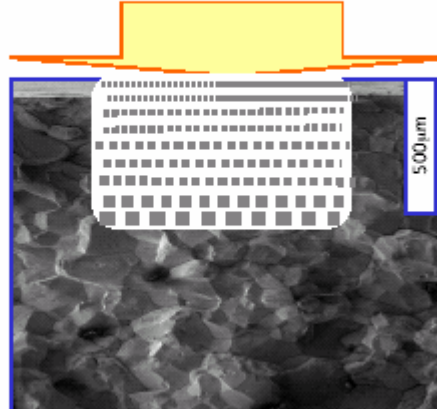
Femtosecond laser pulses can remove the cold-working hardened layer without thermal effects.



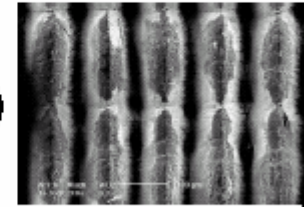
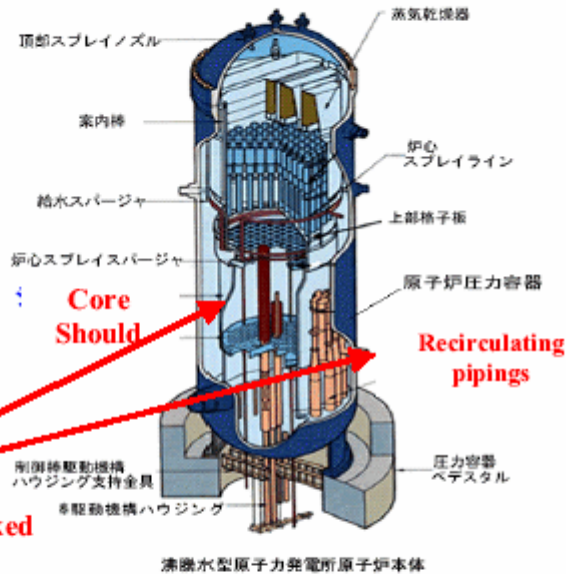
**JAERI-Femtosecond High Average Power FEL Removes Residual Tensile Stress and Susceptible Materials without Heat Generation- Prevention of SCC and improve BWR lifetime and Safety**



Femtosecond High RepitionJAERI-FELIrradiates Low Carbon Stainless Steel to Prevent CWSCC

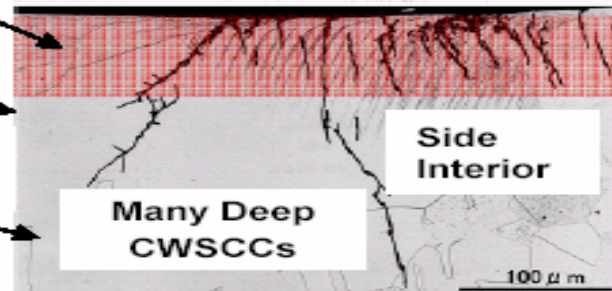
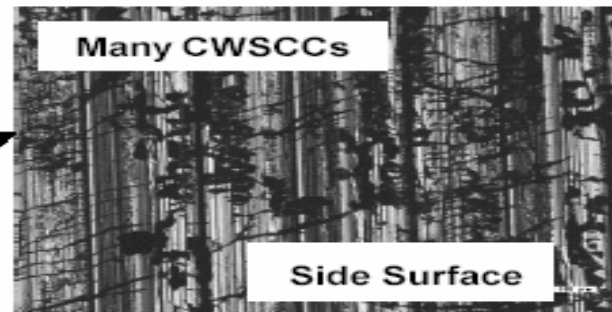
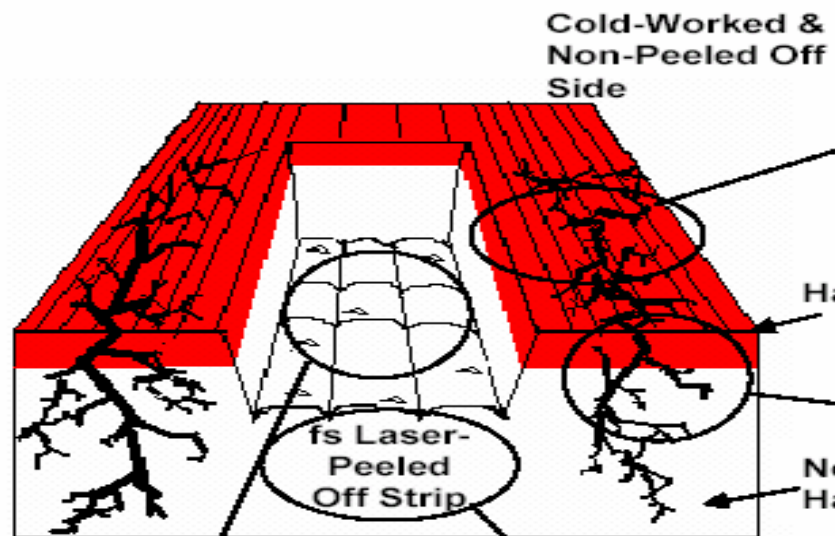


**Adopt Cold Worked Components**



**Modified Non-Susceptible Surface (MgCl<sub>2</sub> SCC Test Results)**

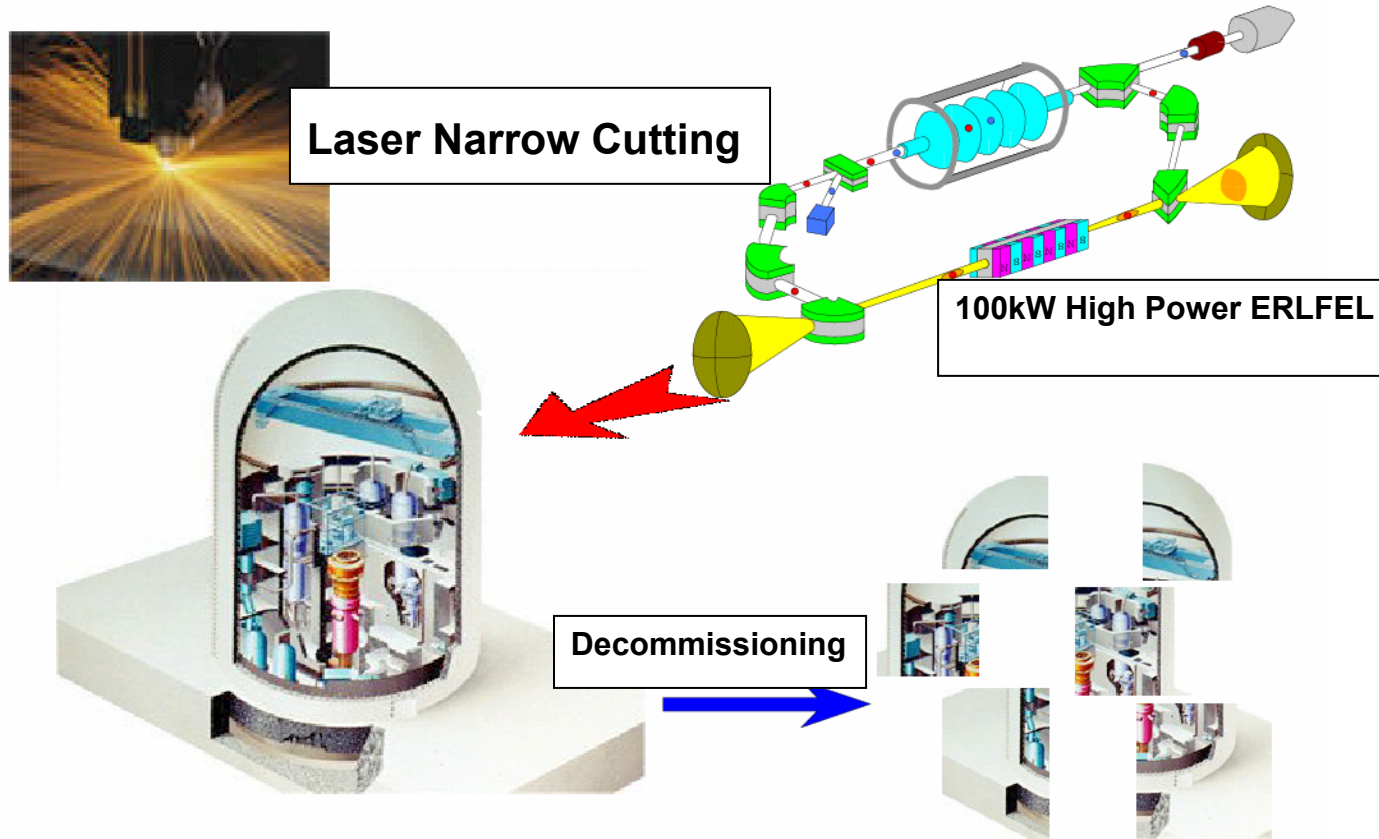
# Stainless-steel Sample



Non-Hardened  
No Stress  
No Susceptible



## Narrow Cutting and Low RI Contamination Using 100kW High Power FEL



**Decommissioning of the Nuclear power Plants**

## **JAERI ERL Contributions in the Workshop Related with ERL-LS**

- #1 State-of-the-Art: Optics and Beam Transport R. Hajima**
- #2 Linear matrix analysis of electron beam dynamics for the CSR effect in an ERL recirculation loop R. Hajima**
- #3 Multi-parameter optimization of an ERL injector R. Hajima, R. Nagai**
- #4 Velocity bunching in a main linac of ERL R. Hajima, H. Iijima**
- #5 Preliminary result of diamond film secondary-emission cathode T. Nishitani, E. J. Minehara, R. Hajima**
- #6 Beam-based Alignment with HOM couplers M. Sawamura and R. Nagai**
- #7 Status of RF system for the JAERI Energy-Recovery Linac FEL M. Sawamura and R. Nagai**
- #8 Cryostat Design Consideration of the Energy Recovery Super-conducting Linac (ERL) Driven Light Sources and FELs E. J. Minehara**
- #9 Preliminary Report on Single and Multi-Crystal Diamond Electron Cathodes E. J. Minehara**
- #10 BBU codes overview M. Sawamura**
- #11 JAERI gun, and #12 Superlattice GaAs photo cathode T. Nishitani**

## **Summary**

### **#1 Past and Current Activities of JAERI ERL FEL**

**Development and Operation, Especially About Cryogenics**

### **#2 Activities in the 10kW Upgrading**

**Upgrading Beam Power from <100kW to <800kW**

### **#3 Preliminary Results of Nuclear Energy Industry Applications**

**CWSSC prevention, Decommissioning in Nuclear Reactors**

### **#4 Some Contributions will be in the ERL Workshop**

**Conceptual Design Activities of ERL-LS like HOM-BBU, CSR**

**PC gun Activities As Key Components**